

Technical Data Sheet

Schulablend M/MB 6103 GF20 U BLK71735



Polycarbonate + ABS

Product Description

20% glass fibre reinforced ABS/PC blend. (Former name: SCHULABLEND M/MB 5 GF20)

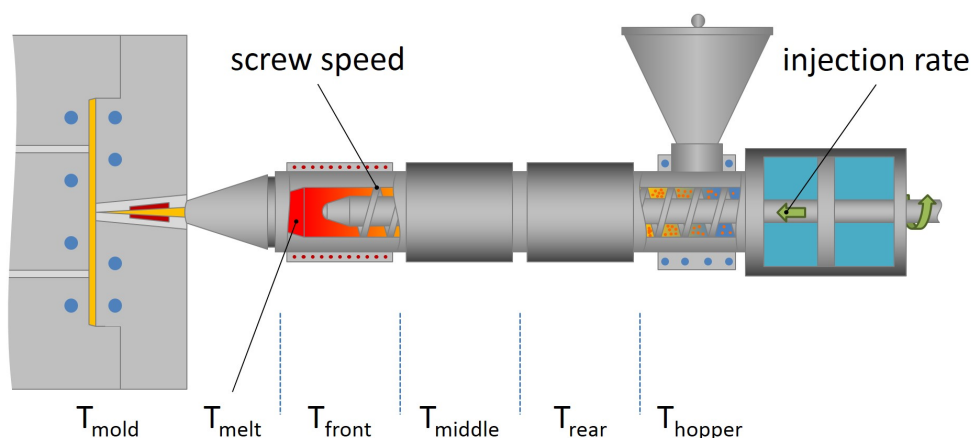
Regulatory Status

For regulatory compliance information, see *Schulablend* M/MB 6103 GF20 U BLK71735 [Product Stewardship Bulletin \(PSB\)](#) and [Safety Data Sheet \(SDS\)](#).

Status	Commercial: Active
Availability	Africa-Middle East; Asia-Pacific; Europe; Latin America; North America
Processing Method	Injection Molding
Filler/Reinforcement	Glass Fiber, 20%
Resin ID	ABS+PC-GF

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Volume Flow Rate, (260 °C/5.0 kg)	35	cm ³ /10 min	ISO 1133
Density, (Method A)	1.26	g/cm ³	ISO 1183
Mechanical			
Tensile Strain at Break, (Type 1A, 5 mm/min)	2.0	%	ISO 527-2
Tensile Stress at Break, (Type 1A, 5 mm/min)	80.0	MPa	ISO 527-2
Tensile Modulus, (1 mm/min, Type 1A)	6000	MPa	ISO 527-1
Impact			
Charpy Impact Strength - Notched			
(23 °C, Type 1, Edgewise, Notch A)	9.0	kJ/m ²	ISO 179
(-30 °C, Type 1, Edgewise, Notch A)	7.0	kJ/m ²	ISO 179
Charpy Impact Strength - Unnotched			
(23 °C, Type 1, Edgewise)	28	kJ/m ²	ISO 179
(-30 °C, Type 1, Edgewise)	30	kJ/m ²	ISO 179
Hardness			
Ball Indentation Hardness, (H 358/30)	147	MPa	ISO 2039-1
Thermal			
Vicat Softening Temperature			
(B (50N), 50 °C/h)	132	°C	ISO 306
(A (10N), 50 °C/h)	142	°C	ISO 306
Deflection Temperature Under Load Unannealed (0.45 MPa), (Flatwise)	132	°C	ISO 75-2/B
Deflection Temperature Under Load Unannealed (1.80 MPa), (Flatwise)	121	°C	ISO 75-2/A
Electrical			
Volume Resistivity	>1.0E+13	ohm*m	IEC 62631-3-1
Surface Resistivity	>1.0E+15	ohm	IEC 60093
Flammable			

Burning Rate			
(2.00 mm)	40	mm/min	ISO 3795
(2.00 mm)	40	mm/min	FMVSS 302



Injection Parameters	Nominal Value	Units
Drying Time	4	hr
Drying Temperature	100	°C
Suggested Max Moisture	0.02	%
Processing (Melt) Temp	260 to 280	°C
Mold Temperature	70 to 100	°C

Notes

These are typical property values not to be construed as specification limits.

Processing Techniques

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

Company Information

For further information regarding the LyondellBasell company, please visit <http://www.lyb.com/>.

© LyondellBasell Industries Holdings, B.V. 2018

Disclaimer

Information in this document is accurate to the best of our knowledge at the date of publication. The document is designed to provide users general information for safe handling, use, processing, storage, transportation, disposal and release and does not constitute any warranty or quality specification, either express or implied, including any warranty of merchantability or fitness for any particular purpose. Users shall determine whether the product is suitable for their use and can be used safely and legally.

In addition to any prohibitions of use specifically noted in this document, LyondellBasell may further prohibit or restrict the sale of its products into certain applications. For further information, please contact a LyondellBasell representative.

Trademarks

The Trademark referenced within the product name is owned or used by the LyondellBasell family of companies.